

Date: Tuesday, 1/3/2006 8:42:24 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : CREW WINDOW
<b>Job Number</b> : 25337	
<b>Estimate Number</b> : 11395	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D32771
<b>This Issue</b> : 1/3/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3277 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 25337	<b>Material</b> : N/A
<b>Written By</b> : <u>SEE COMMENT BELOW</u>	<b>Due Date</b> : 1/15/2006 <b>Qty:</b> 10 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>SEE COMMENT BELOW</u>	
<b>Comment</b> : Est. A05.03.22 New issue KJ/JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: 330

Manufacture D3277-1as per Dwg D3277

Possible Supplier: Canus

Material release note is required

06-0103 (10)

2.0

D32771

Crew Window, R44

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Crew Window, R44

3.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

06-0118 (10)

4.0

QC6

DIMENSIONAL CHECK

**Comment:** DIMENSIONAL CHECK

06-0118 (10)

5.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 91

06-0118 (10)

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CREW WINDOW

Job Number: 25337

Part Number: D32771

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

545 06/01/19

(10)

159 06/01/19

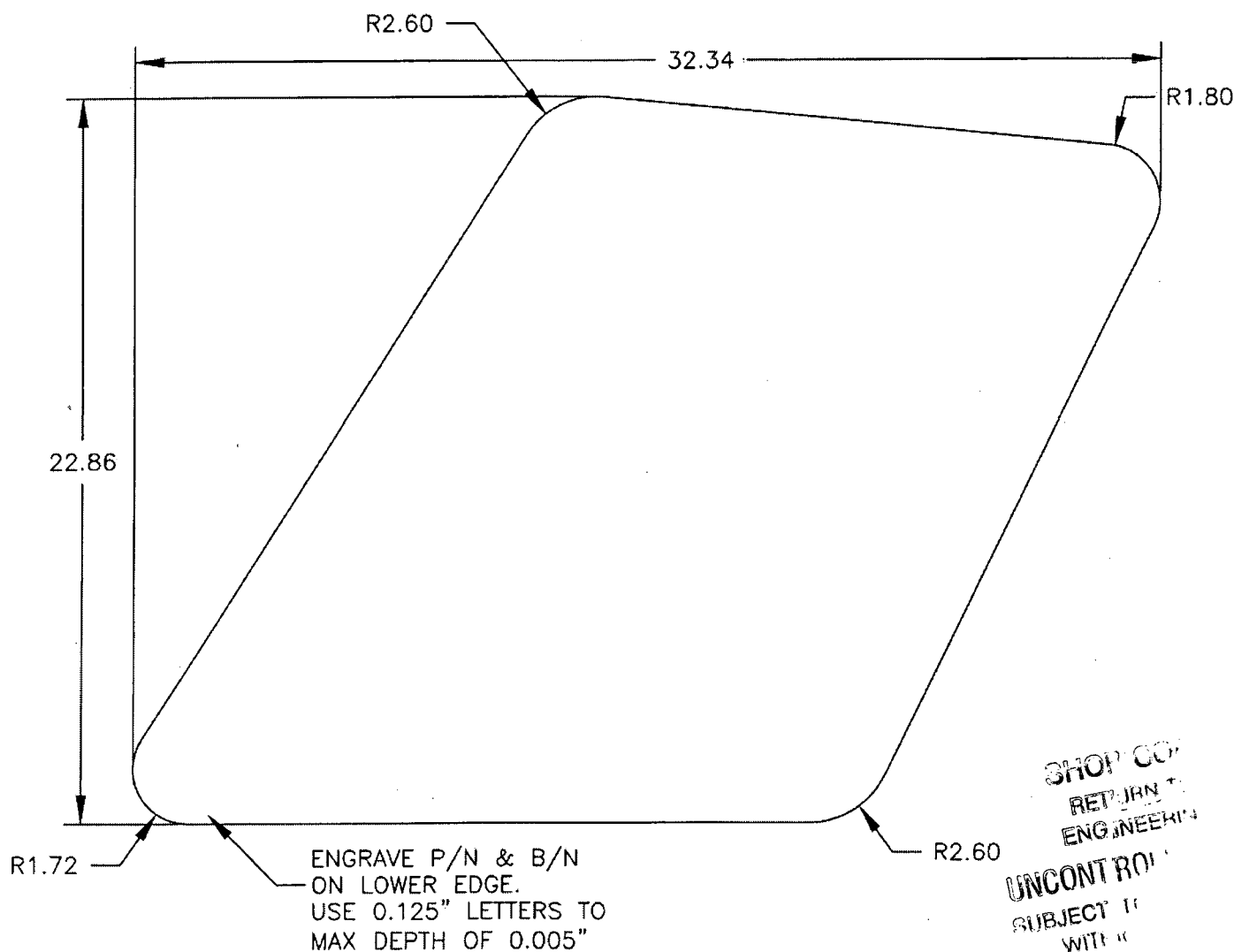
Job Completion





DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>HA</i>	APPROVED <i>HA</i>	DRAWING NO. D3277	REV. A SHEET 1 OF 1
DATE 04.08.23		TITLE CREW WINDOW (R44)	SCALE 1:5
A	04.08.23	NEW ISSUE	

RELEASED  
05.03.18 *HA*



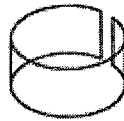
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED  
SUBJECT TO  
WITH "

#### D3277-1 WINDOW

- 1) CUT PER TEMPLATE D3277-1T1
- 2) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.125 THICK  
(REF DART SPEC. M-ACRYLIC-S.125)
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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**CANUS** Plastics Inc.

300 LISGAR ST  
OTTAWA, ONTARIO  
K2P 0E2  
PH: 613-232-2657  
FAX: 613-232-6214

Certificate of Conformance

Date: 1/16/06

To: DART AEROSPACE  
1270 ABERDEEN ST.  
HAWKESBURY, ON  
K6A 1K7

P.O.#: 00000330  
Order# 122562

*Job-01-18*

The undersigned hereby certifies that the materials supplied and the items shipped under the above purchase order, are in conformance with, all applicable specifications and/or purchase order requirements. All reports of the materials supplied are on file and can be made available upon request.

<u>Quantity</u>	<u>Description</u>	<u>Specification</u>
10	D3277 CREW WINDOW	DWG D3277 REV A

SIGNED: \_\_\_\_\_

*[Signature]*